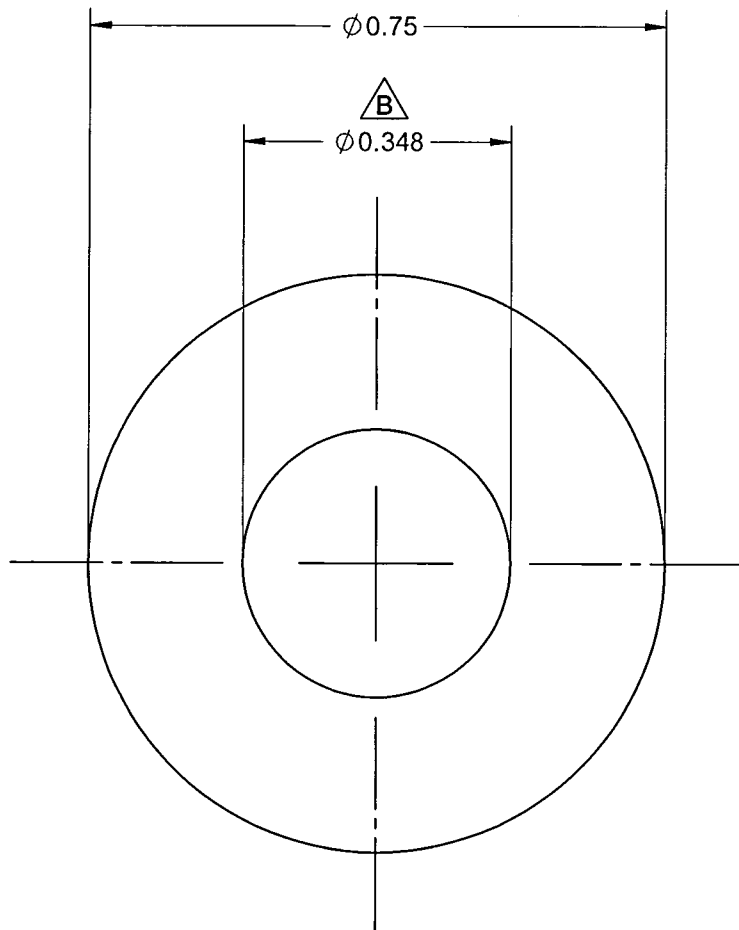
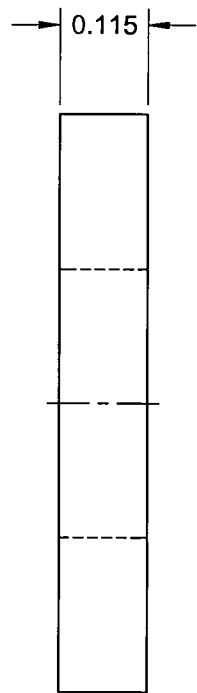


D

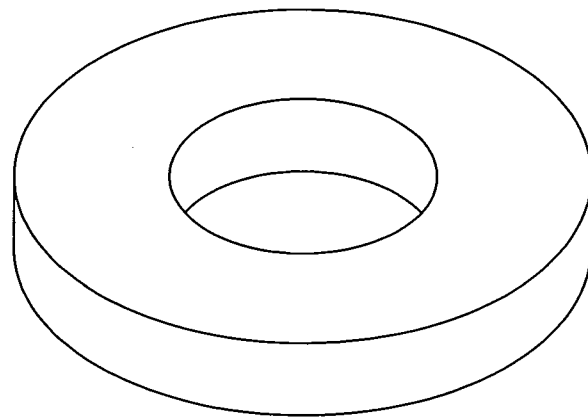
C

B

A



D5631-1 SPACER



D

C

B

A

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6R
OR: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR 4027
OR ASTM B209
- 2) FINISH: ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, COLOR = BLACK
PRIME USING MIL-PRF-23377, PER DART QSI 005 4.2.1.3.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.004 lbs

RELEASED

2018 AUG 14

ECN 18-784

APPROVED

B	Ø0.348 WAS Ø0.257 (FOR PROPER FIT WITH D5605-1)		CP	18.06.26
A	NEW ISSUE		AJS	18.03.22
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE USA, INC.		
DRAWN	CP	EUGENE, OR		
CHECKED	RF	DRAWING NO.	REV. B	
MFG. APPR.	JFS	D5631	SHEET 1 OF 1	
APPROVED	DSW	TITLE	SCALE	
DE APPR.	CP	SPACER	NTS	
DATE	18.06.26	COPYRIGHT © 2018 BY DART AEROSPACE USA, INC.		
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